

TERMS OF ASSEMBLY

Budget estimates for assembly performances can only be kept on the following conditions:

1. Performances to be rendered by the buyer before assembly starts

1. Access roads leading to the building in which assembly is to be carried out must be in such a state that the parts to be assembled can be delivered by lorry to a place in the immediate proximity of the place of assembly.
2. Entrances must be of sufficient size to allow transport of material as well as of auxiliary equipment such as forklift trucks and lift platforms to the place of assembly.
3. The buyer is responsible for offloading and transporting the delivered parts to the place of assembly.
4. At the place of assembly, the buyer must provide an indoor location of sufficient size to deposit the delivered parts. BITO shall not be accountable for damages resulting from improper storage.
5. The buyer is responsible for preparing the place of assembly in such a way that our assembly staff can start their work immediately after their arrival and complete their task without obstacles. Before assembly starts, the floor must have been cleaned.
6. Sufficient electrically powered facilities, electricity supply (220V) and sufficient illumination are to be provided free of charge by the buyer. The same applies to the use of sanitary facilities.
7. In the cold season, the place of assembly must be heated to at least +10°C.
8. Assembly costs do not apply for coldrooms unless expressly stated in writing.
9. The buyer shall provide a suitable and lockable room for depositing and safekeeping assembly tools.
10. For welding purposes, the buyer shall secure the place of assembly in compliance with the relevant accident prevention regulations.
11. The load carrying capacity of the floor must have been checked by the buyer. The floor must have a concrete quality of at least - C20/25 according to DIN EN 206-1/DIN 1045-2- so that the installation can be mounted with heavy-duty floor anchors.
It must be ensured that the holes for setting the floor anchors (no steel bar $\geq 10\text{mm}$) can be drilled without problems. If this is not possible and core drilling becomes necessary, it will be charged as additional work.
Installation on asphalt is not possible without laying appropriately dimensioned foundations by the buyer.

In the case of magnesite flooring, such as lime floors, it is necessary to isolate the points of contact between the installation and the floor and to use stainless steel floor anchors.

12. Evenness of the floor, onto which the installation is to be mounted, must comply with the tolerances specified in DIN 18202, table 3 and RAL-RG 614, paragraph 3.3.4.2.2:

for a distance of up to 1 m: 4 mm
for a distance between 1 - 4 m: 10 mm
for a distance between 4 - 15 m: 12 mm
for a distance of more than 15 m: 15 mm

With regard to the highest point of the floor slab in the shelving/racking area, the vertical tolerance of the floor surface must not exceed 16 mm.

In case of unevenness beyond the above mentioned values, additional assembly material is necessary. This will be charged extra.

If floor unevenness exceeds tolerances significantly, further costs for static calculations/structural analysis calculations and floor anchoring may arise.

13. The floor should not contain floor heating, electricity or other not visible installations that can break during installation or cause harm to our assembly staff.
14. Upon completion of assembly, our assembly staff will vacuum the assembly area and gather packing material. The buyer is responsible for arranging disposal containers for wood, metal and plastic waste.

2. General terms of assembly

1. The buyer shall provide free of charge lifting equipment and a forklift truck with sufficient lifting capacity for the installation.
2. Unless otherwise determined, the buyer shall be responsible for carrying out masonry and breaking work. The same applies to filling drill holes of floor anchors and plugs after disassembly.
3. The installation shall be installed in accordance with the drawings and the installation plans. Modifications of the agreement between BITO and the buyer and performances which do not form a part of assembly must be discussed with the BITO project manager and ordered separately in written.
4. The assembly coordinator must be informed by the buyer of all relevant safety measures and accident prevention regulations, if these are to be observed by our assembly staff.
5. The operator of the installation has to clarify all constructive requirements with the relevant building authorities. All static calculations necessary for approval can be supplied against payment.
6. Upon termination of the works, the assembly coordinator shall be handed an acknowledgement confirming that assembly and acceptance have been duly carried out.
7. The assembly costs are calculated on the assumption of an undisturbed assembly process without interruptions caused by circumstances within the buyer's responsibility. Any such interruption will be invoiced. For the duration of the interruption, the buyer is liable for all material left or stored at the place of assembly as well as for all material already built in as well as for all costs arising from potentially required intermediate storage.
8. Assembly costs are calculated on the assumption of unrestricted working hours from 7 a.m. to 8 p.m.
9. Idle times and interruptions in the assembly process for whatever reason beyond BITO's responsibility as well as additional services and not pre-announced extensive instructions will be invoiced by the hour and the amount of material used.
10. If the customer postpones the assembly starting date within a period of four weeks before assembly work is to be commenced, BITO shall be entitled to invoice any extra costs arising thereof.
11. Adverse effects on the smooth assembly process due to works carried out simultaneously on other projects and/or the simultaneous presence of other companies at the place of assembly are to be excluded by the buyer.
12. We only assume assembly on the basis of the abovementioned terms; modifications must be expressly agreed upon in writing. We do not recognise the buyer's terms and conditions even if we do not expressly contradict these.